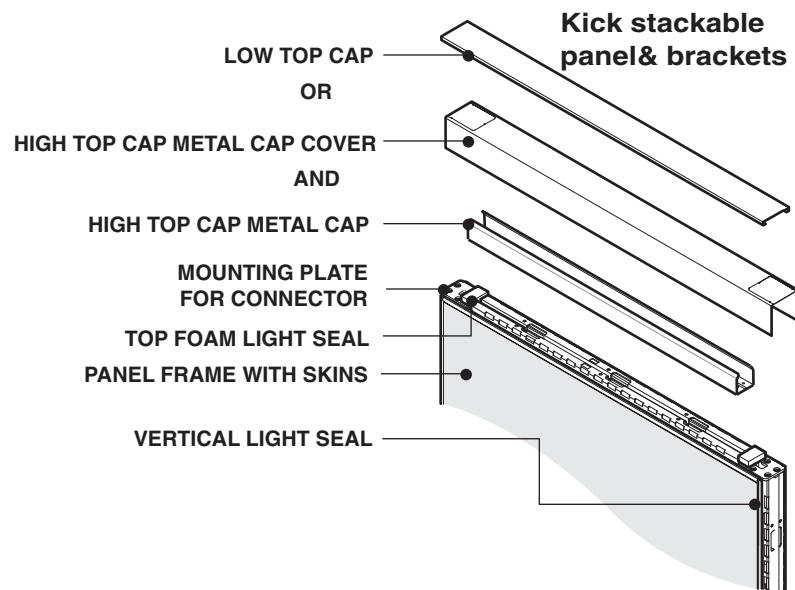
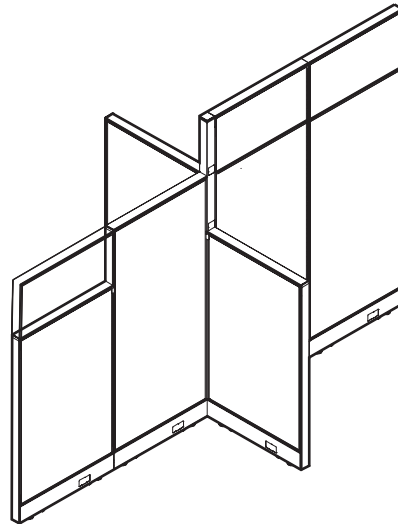
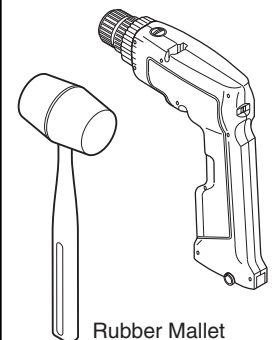
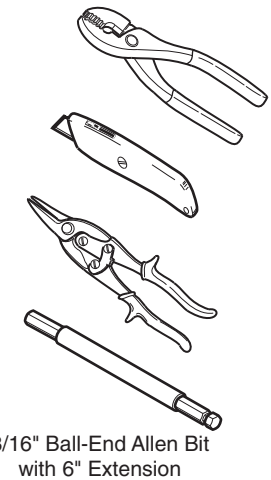
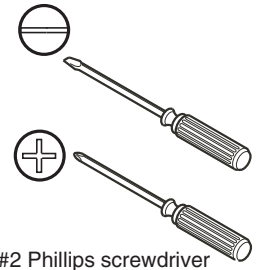
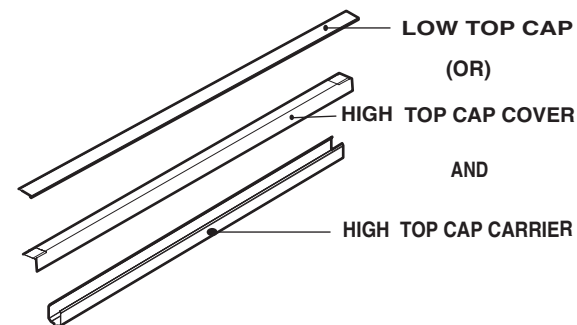
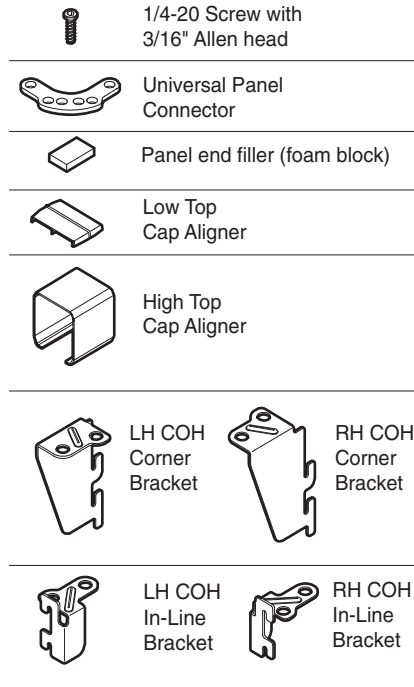


Note: Maximum panel stacking height is 78".



Kick Panel Reference Components



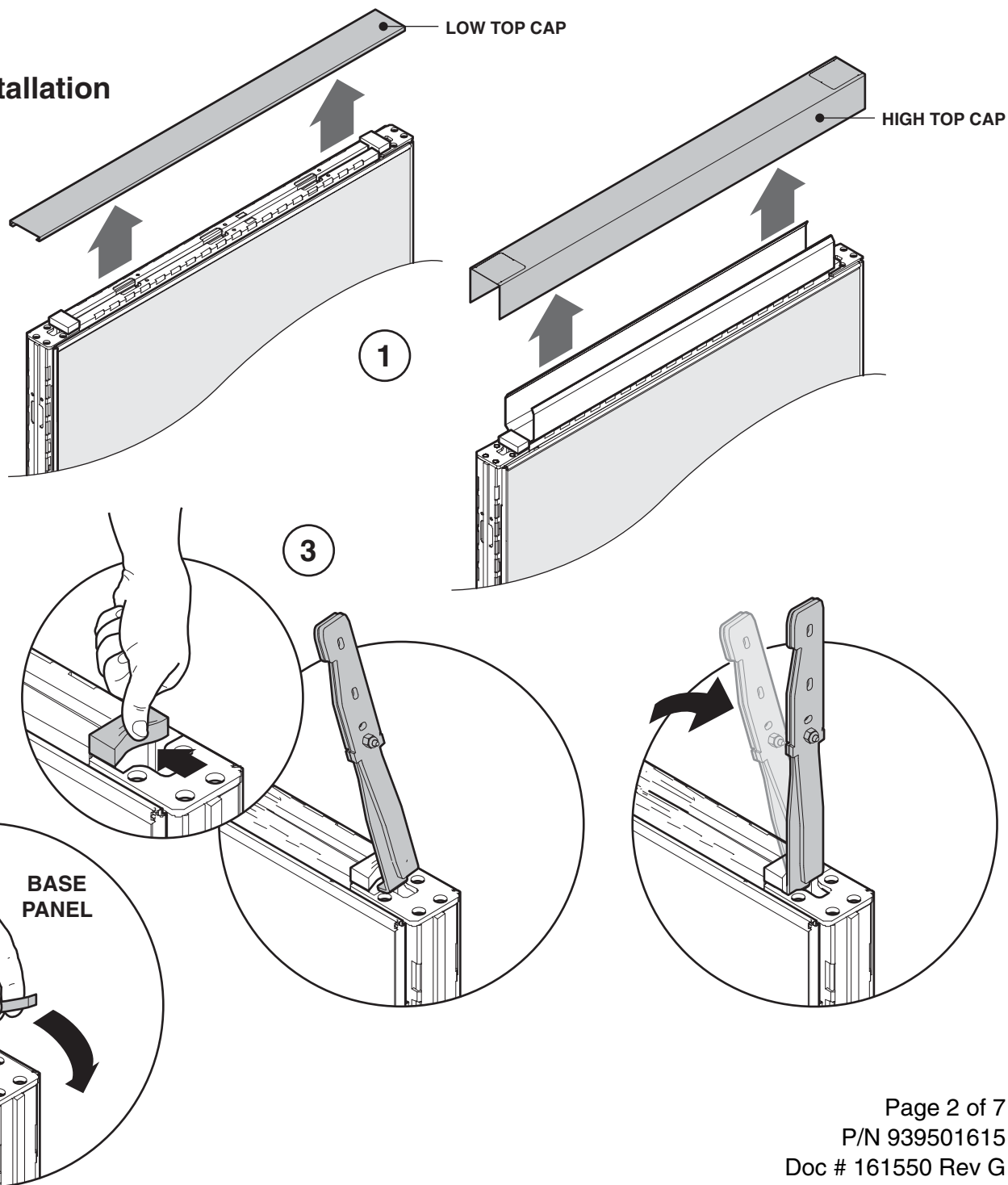
If you have a problem, question, or request, call your local dealer or AMQ Customer Care (877.801.0370) for immediate action by people who want to help you.

Panel Installation

1. Remove panel top cap from the base.
2. Remove horizontal light leak seal from the top stacker panel and place seal into top of the base panel.

Leave this horizontal light leak seal in place when high top cap option is specified.

3. Mount stacking brackets. Move light leak foam aside as you install these brackets. Do not remove this foam.

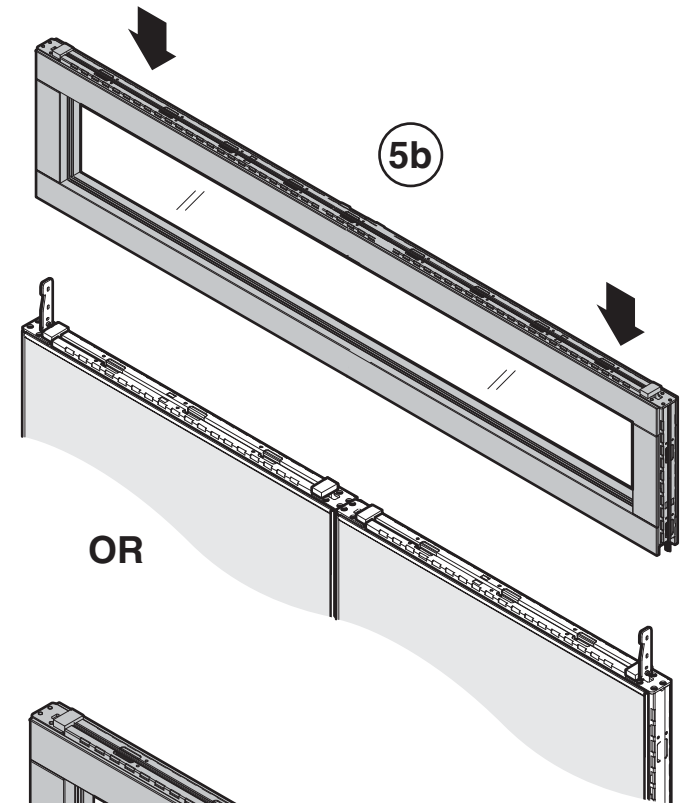
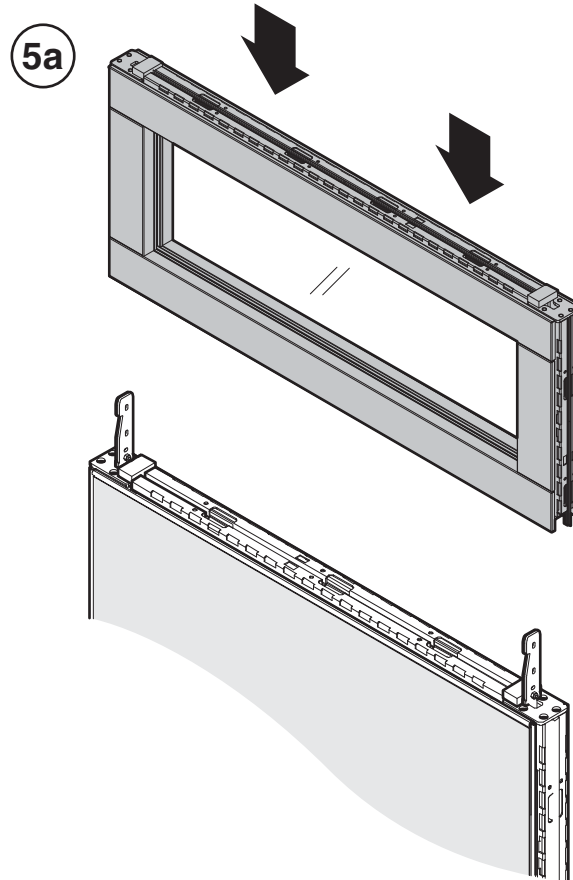


Panel Installation...

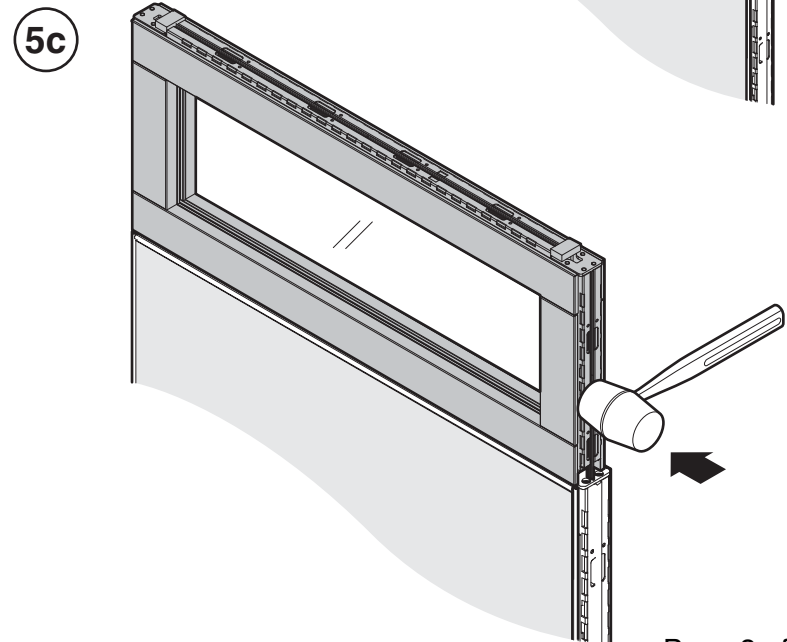
4. Repeat step 3 with the other side of stacker panel, or if stacker panel spans over two (2) base panels, install stacker panel mounting brackets only on the outer ends of base panels.

5. Slide stacking panel over mounting brackets.

Note: Bottom of stacking panel has a small amount of side-to-side adjustment, using a soft rubber mallet, to vertically line up the edges of the skins and trims.



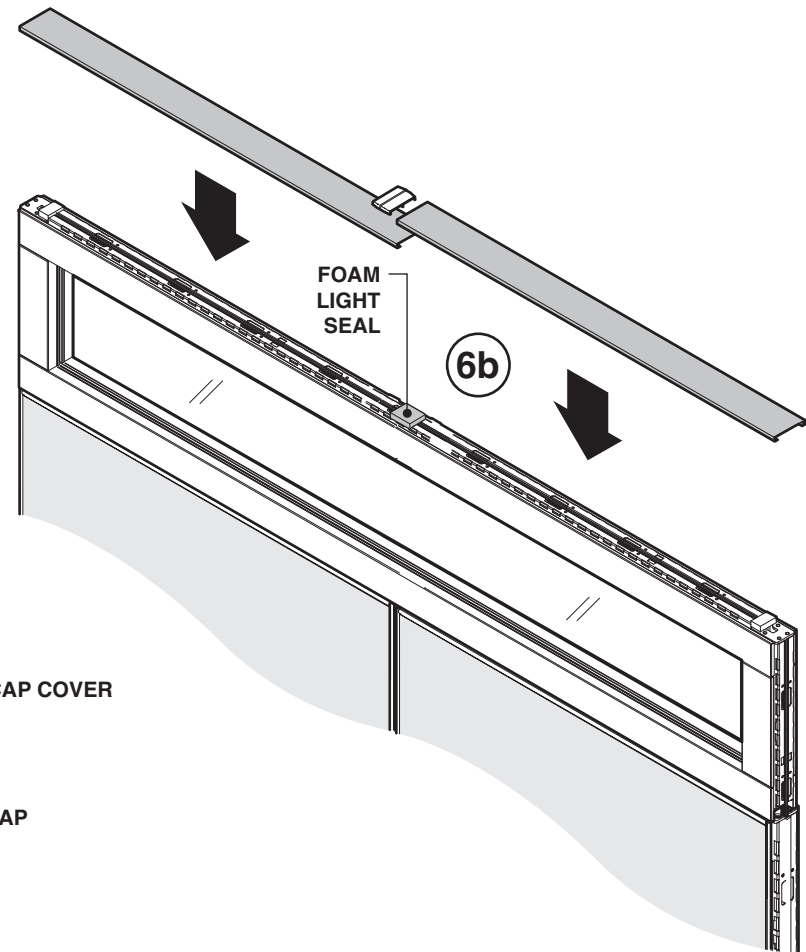
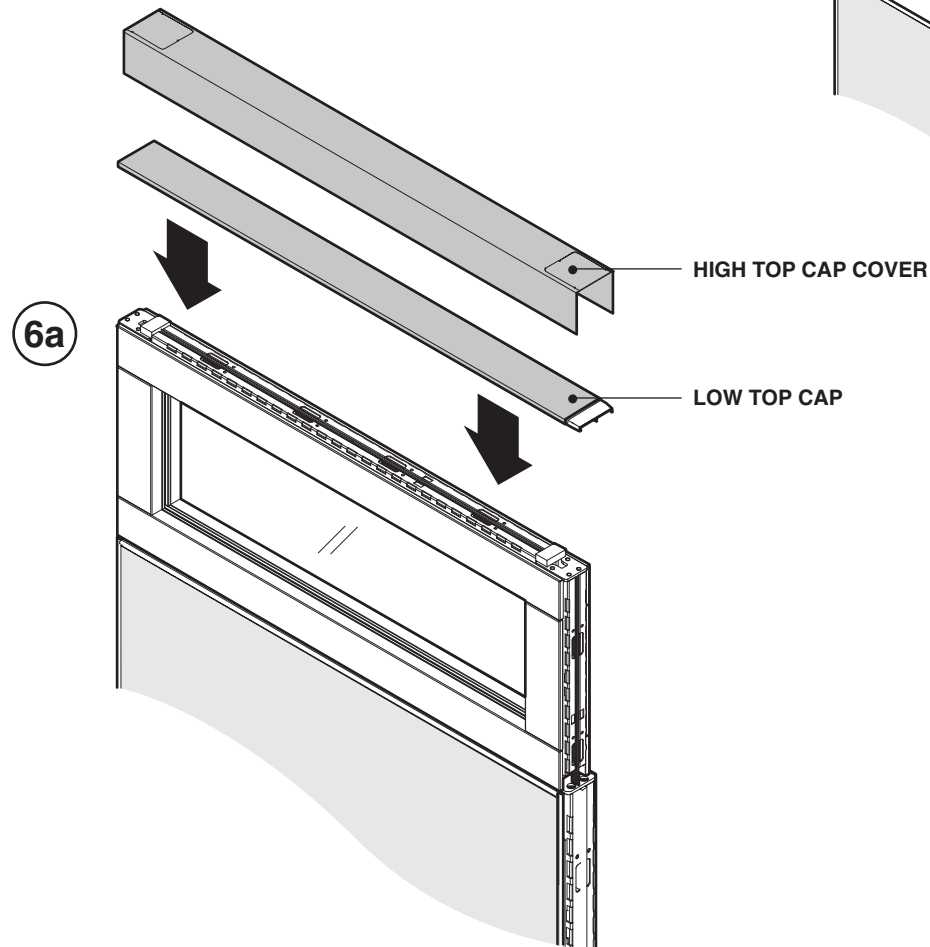
OR



Panel Installation...

6. Re-install panel top cap taken off of the base kick panel on the stacking panel (6a).

Note: If stacking panel spans over two (2) base panels, use both panel top caps from base panels to trim the stacking panel. Also use a foam light seal where the two trims connect (6b).



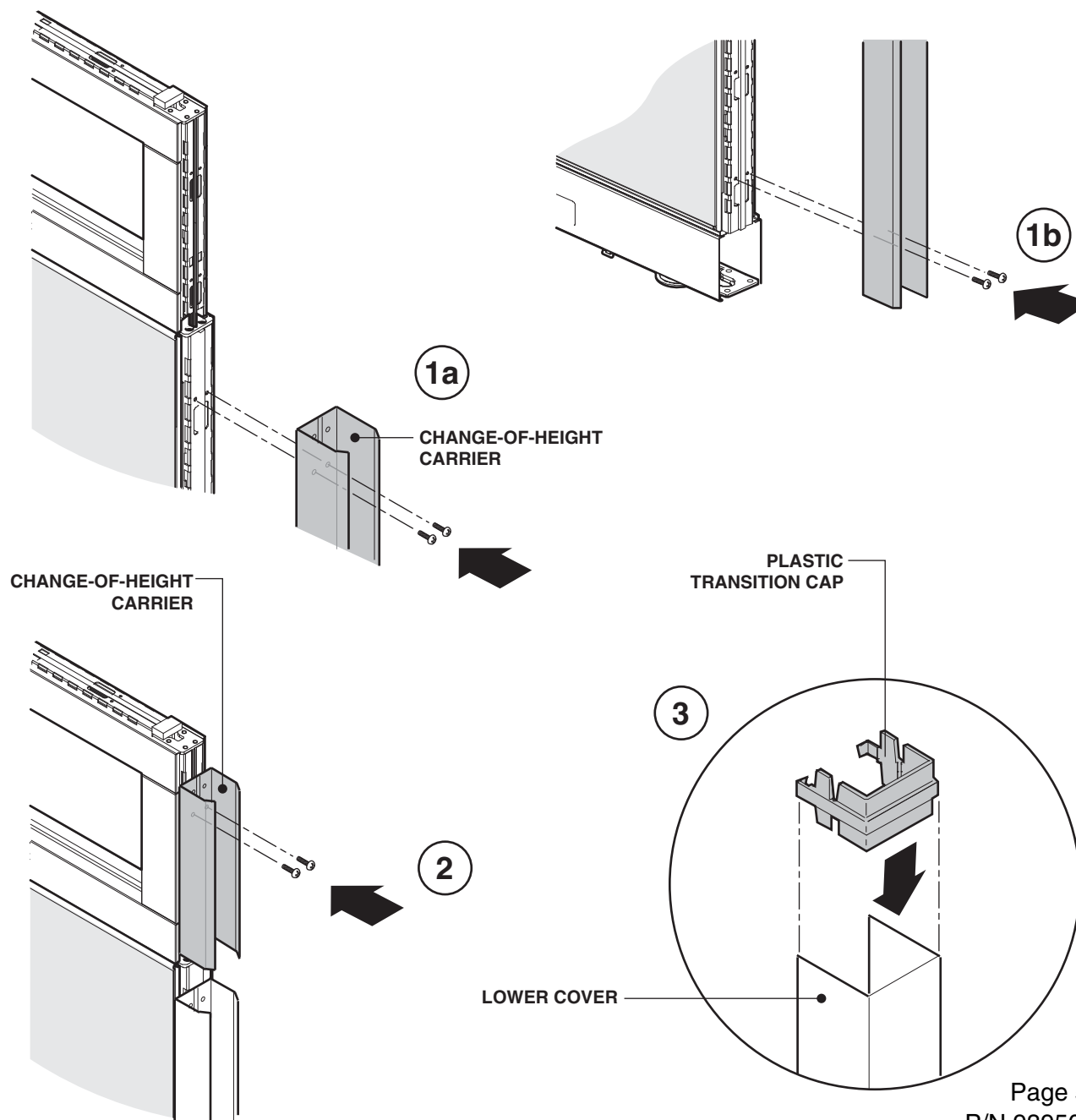
Change-of-Height Corner Trim

Assemble base panel corner trim to panel with stacker

1. Align two (2) holes in the metal corner filler carrier (at approximately 2" from end) with two (2) holes in the panel upright (close to the top of the panel). Use two (2) screw (supplied) to secure top of the metal carrier with the panel upright (1a). Use two (2) more screws to secure bottom of corner filler carrier (1b).

2. Repeat step 1 and attach the change-of-height carrier to the stacker panel.

3. Attach plastic transition cap to lower cover. One or both free ends of the plastic transition piece may need to be removed to allow clearance for panel connectors.

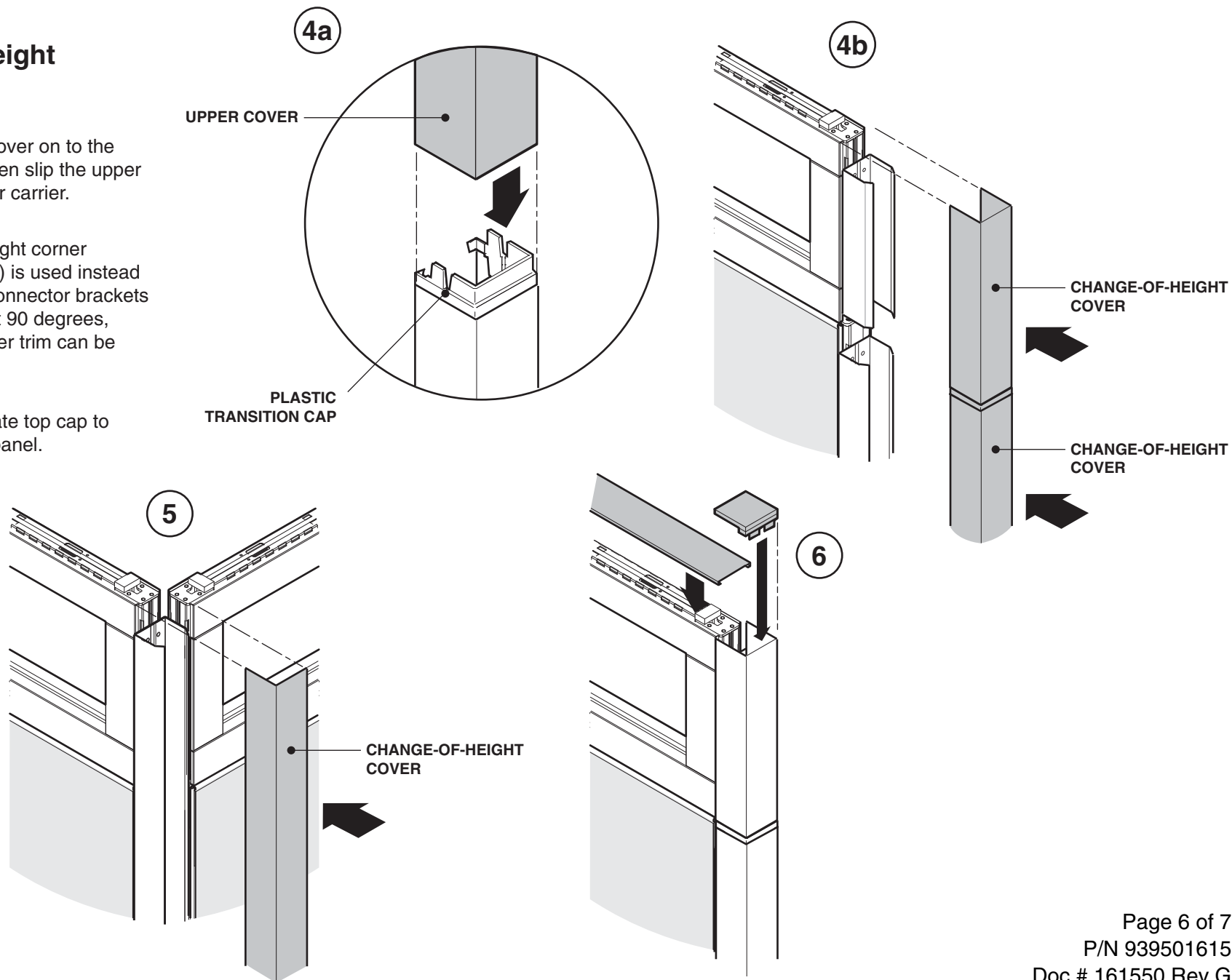


Change-of-Height Corner Trim

4. Slip the lower cover on to the lower carrier first, then slip the upper cover over the upper carrier.

5. If change-of-height corner bracket (see page 1) is used instead of universal panel connector brackets to connect panels at 90 degrees, then full height corner trim can be used.

6. Install appropriate top cap to finish trimming the panel.



Installing the End-of-Run (EOR) Trim

1. Stack panel onto an existing kick panel as described on page 3.

2. Install end-of-run trims with a rubber hammer at EOR clip locations to ensure engagement.

TIP: use wood blocks to avoid denting the end trims with the rubber hammer.

Mark light leak seal of EOR trim that needs to be notched to go across panel metal surface. Cut 1/4" notch off the EOR trim. Press EOR trim into the panel upright groove.

3. A panel end filler (foam block) should be used when the top of a panel does not have a connector attached, such as at the end of a run or in certain change-of-height situations.

4. Finish corner off with appropriate cap.

